

# High-Temp 220°C

## Unionfab

#### Overview

High-Temp 220°C is a resin specially designed for SLA 3D printing. It offers excellent heat resistance, with a heat deflection temperature of up to 227°C after simple post-processing. This resin also provides superior precision and reliable surface quality, making it ideal for applications with high-temperature requirements, such as wind tunnels, impellers, motors, and rapid tooling.

#### **■** Features

| Excellent heat resistance | High detail resolution   |
|---------------------------|--------------------------|
| Dimensional stability     | Reliable surface quality |

## ■ Typical technical performances

| Mechanical Properties                                     | Test Method       | The metric system |
|---|-------------------|-------------------|
| Color of Molded Parts                                     | Visual Inspection | Beige             |
| Density   | DIN 53466         | 1.16g/cm³ @ 25℃   |
| Shore Hardness  | ASTM2240          | 90                |
| Flexural Strength   | ASTM D790         | 116 MPa           |
| Flexural Modulus  | ASTM D790         | 4321 MPa          |
| Temperature Resistance to<br>Thermal Deformation 0.455Mpa | ASTM D648         | 227°C             |
| Temperature Resistance to<br>Thermal Deformation 1.82Mpa  | ASTM D648         | 170°C             |
| Impact Strengh  | ASTM D256         | 16 J/M            |

## Applications

Impeller



Rapid tooling

